



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
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Canada

Tel (613) 632-5200

**D3785-1**  
**Job Sheet 175019**



**Part No:** D3785-1

**Job Qty:** 12 ea

**Part Name:** Bracket



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 3/26/18

**Job Tracking No:**

**Due Date:** 4/4/18

**Created By:** Michelle Gagnon-Donovan

**Type:** SOLD

**Description:**

**Note:** DWG REV E IPP Rev:A 08-05-01 new issue DD verified by:EC IPP Rev:B 10.04.27 as per dwg revE DD verified by:EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off      |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|---------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |               |
| 90    | Start up Operation | 12 Ea  | 4/3/18     | 4/3/18   | 0.00      | 0.00    | Start Up Waterjet     |           | SC 18/03/18   |
| 100   | Waterjet           | 12 pcs | 4/3/18     | 4/3/18   | 0.00      | 0.98    | Waterjet1             |           | SC 18/03/18   |
| 110   | QC                 | 12 pcs | 4/3/18     | 4/3/18   | 0.00      | 0.00    | QC2 Waterjet-2        |           | SC 18/03/18   |
| 120   | QC                 | 12 pcs | 4/3/18     | 4/3/18   | 0.00      | 0.00    | QC8-3                 |           | EB 303        |
| 130   | Brake NC           | 12 pcs | 4/3/18     | 4/3/18   | 0.00      | 1.42    | Brake NC 2            |           | 303           |
| 140   | QC                 | 12 pcs | 4/3/18     | 4/3/18   | 0.00      | 0.00    | QC5                   |           | MAR 15 2019   |
| 150   | HandFinish         | 12 pcs | 4/3/18     | 4/3/18   | 0.00      | 0.30    | HandFinish1           |           | D.R. 19/03/18 |
| 160   | Powdercoat         | 12 pcs | 4/4/18     | 4/4/18   | 0.00      | 0.20    | Powdercoat3           |           | BL 19-03-18   |
| 170   | QC                 | 12 pcs | 4/4/18     | 4/4/18   | 0.00      | 0.00    | QC3                   |           | 7/20          |
| 180   | Packaging          | 12 pcs | 4/4/18     | 4/4/18   | 0.00      | 0.00    | Packaging3-1          |           | MAR 23 2019   |
| 190   | QC21-SA            | 12 Ea  | 4/4/18     | 4/4/18   | 0.00      | 0.00    | QC21                  |           | MAR 25 2019   |

Part Op 100 - 1-Cut as per Dwg D3785 Dwg Rev: E Prog Rev: E \*\*\*grain along 10.669\*\*\* 2-Deburr if necessary  
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB  
 120 - QC8- Inspect parts - second check  
 130 - Bend as per dwg  
 140 - QC5- Inspect part completeness to step on W/O  
 150 - Chemical Conversion Coat per QSI005 4.1  
 160 - Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3 Start Time: 10:00 Oven Temperature: 520° Finish Time: 12:30 M135839  
 170 - QC3- Inspect Part Finish  
 180 - Identify as per dwg & Stock Location:  
 190 - QC21- Final Inspection - Work Order Release

### Job BOM

| Part / Item  | Component Name     | Quantity           | Operation             | Container |
|--------------|--------------------|--------------------|-----------------------|-----------|
| M6061T6S.080 | 6061-T6 .080 Sheet | 6.4800 sf (.54 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M6061T6S.080   | 6        | 161       | 0         |



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Container No: S055711



Part: D3785-1

Job No: 175019

Serial No/Batch: S055711

Revision:  
Inspector:

Date: 03/28/10

DATE: 03/28/10  
TIME: 14:40  
DVA: 388

|                                    |
|------------------------------------|
| <b>Part Specifications</b>         |
| Specifications could not be found. |

Plex 3/26/18 1:16 PM Dart.Gagnon.Michelle



